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Date: Thursday, 2/14/2008 10:57:37 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STANDARD TO HIGH GEAR CONVERSION KIT  
 Job Number : 37430  
 Estimate Number : 13183  
 P.O. Number :  
 This Issue : 2/14/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D350749015  
 First Issue : / / Type : LANDING GEAR Drawing Number : N/A  
 Previous Run : Drawing Revision : B  
 Material :  
 Due Date : 2/21/2008 Qty: 3 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A New Issue 08-02-14 DD verified by: LL

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPP350-749-015 CHG 001

"NO DART ARC OR C OF C REQUIRED"

08.02.14

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0 350A41 1088 20 STRIP, CHAFING, UPPER



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)  
 STRIP, CHAFING, UPPER  
 batch M106687

4.0 350A41 1090 20 STRIP, CHAFING, LOWER FRONT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 STRIP, CHAFING, LOWER FRONT  
 batch M106687

5.0 350A41 1089 20 STRIP, CHAFING, LOWER REAR



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 STRIP, CHAFING, LOWER REAR  
 batch M106687

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Job Number: 37430

Part Number: D350749015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 350A41 1092 22 HALF CLAMP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)  
HALF CLAMP  
batch M106687

7.0 22201TK080018X SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)  
SCREW  
batch M106712 3x M107105 3x

8.0 23112TK080X WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)  
WASHER  
batch M107105 2x M106687 4x

9.0 ASN52320BH120N NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)  
NUT  
batch M106712

10.0 22201TK060070X SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)  
SCREW  
batch M106938

11.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-749-015

Location:

PPP Rev:

"NO DART ARC OR C OF C REQUIRED"

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 28/02/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Part Number: D350749015

Job Number:



Seq. #:

Machine Or Operation:

Description :

\*\*ATTN: ALL ORIGINAL EUROCOPTER ARC AND  
TAGS TO BE SHIPPED WITH KIT\*\*

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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*U*

*Doel/2/22* (3)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries